



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

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D4122-1
Job Sheet 203220



Part No: D4122-1

Job Qty: 1 pcs

Part Name: Floor Protector, Fwd



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/13/19

Job Tracking No:

Due Date: 11/19/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV B IPP Rev:A 10.06.04 new issue DD verf:JLM IPP Rev:B 10.10.14 AS PER REV.B DD verf:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	1 pcs		11/19/19	0.17	0.51	Waterjet - Flow		SRB 11/15/19
		1 pcs		11/19/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		
							QC 2 - 64		
							QC 2 - 65		

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Container No: S232124

Part: D4122-1

Job No: 203220

Serial No/Batch: S232124

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 11/15/19

PRIORITY

Plex 11/13/19 10:31 AM Dart.lajeunesse.marie

120 QC 8	1 pcs	11/19/19	0.00 0.00	QC 2 - 5	
				QC 2 - 71	
				QC 2 - 73	
				QC 2 - 69	JAB 11/15/19
				QC 8 - 12	
				QC 8 - 14	
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	NOV 15 2019 DAS
				QC 8 - 52	40
				QC 8 - 23	9-89
				QC 8 - 57	
				QC 8 - 76	
				QC 8 - 61	
130 Small Fab - 2 - B4B	1 pcs	11/19/19	0.00 0.26	Small Fab - 1 - B4B	
				Small Fab - 2 - B4B	
				Small Fab - 3 - B4B	
				Small Fab - 4 - B4B	
				Small Fab - 5 - B4B	
				Small Fab - 6 - B4B	
				Small Fab - 7 - B4B	
				Small Fab - 8 - B4B	
				Small Fab - 9 - B4B	
140 QC 5	1 pcs	11/19/19	0.00 0.00	QC 5 - 10	
				QC 5 - 12	
				QC 5 - 17	
				QC 5 - 18	
				QC 5 - 19	
				QC 5 - 22	
				QC 5 - 24	
				QC 5 - 3	
				QC 5 - 43	
				QC 5 - 49	
				QC 5 - 51	
				QC 5 - 58	
				QC 5 - 68	
				QC 5 - 9	
				QC 5 - 50	
				QC 5 - 30	
				QC 5 - 40	
				QC 5 - 61	
				QC 5 - 81	

150	Packaging 3-1 - Stock - B4B	1 pcs	11/19/19	0.00 0.00	Packaging 3 - 1 - B4B	
	Packaging 3 - 2 - B4B					
	Packaging 3 - 3 - B4B					
	Packaging 3 - 4 - B4B					
	Packaging 3 - 5 - B4B					
	Packaging 3 - 6 - B4B					
	Packaging 3 - 7 - B4B					
	Packaging 3 - 8 - B4B					
	Packaging 3 - 9 - B4B					
	Packaging 3 - 10 - B4B					
	Packaging 3 - 11 - B4B					
	Packaging 3 - 12 - B4B					
	Packaging 3 - 13 - B4B					
	Packaging 3 - 14 - B4B					
	Packaging 3 - 15 - B4B					
	Packaging 3 - 16 - B4B					
	Packaging 3 - 17 - B4B					
	Packaging 3 - 18 - B4B					
	Packaging 3 - 19 - B4B					
	Packaging 3 - 20 - B4B					
	Packaging 3 - 21 - B4B					
	Packaging 3 - 22 - B4B					
	Packaging 3 - 23 - B4B					
	Packaging 3 - 24 - B4B					DAS
	Packaging 3 - 25 - B4B					78 NOV 18 2019
	Packaging 3 - 26 - B4B					9-89
	Packaging 3 - 27 - B4B					
	Packaging 3 - 28 - B4B					
	Packaging 3 - 29 - B4B					
	Packaging 3 - 30 - B4B					
	Packaging 3 - 31 - B4B					
	Packaging 3 - 32 - B4B					
	Packaging 3 - 33 - B4B					
	Packaging 3 - 34 - B4B					
	Packaging 3 - 35 - B4B					
	Packaging 3 - 36 - B4B					
160	QC 21 - SA	1 pcs	11/19/19	0.00 0.00	QC 21 - SA - 21	NOV 18 2019
					QC 21 - SA - 70	DAS
					QC 21 - SA - 53	21
Part Op 100 - 1-Cut as per Dwg Dwg Rev: <u>B</u> Prog Rev: <u>B</u> 2-Deburr if necessary Descriptions: 110 - (QC2- Inspect parts off machine FAI/FAIB) 120 - (QC8- Inspect parts - second check) 130 - (Small Fab) Deburr if necessary. 140 - (QC5- Inspect part completeness to step on W/O) 150 - (Identify as per dwg & Stock Location: _____) 160 - (QC21- Final Inspection - Work Order Release)						
Job BOM						
Part / Item	Component Name	Quantity	Operation	Container		
MLEXS.125-F60029-04	GE Plastics Lexan Sheet (Dark Grey)	32 sf (32 ea)	100-Waterjet - Flow - 1	5152065-1		
Job Allocations						
Operation	Component Part	Required	Inventory	Allocated		
100-Waterjet - Flow - 1	MLEXS.125-F60029-04	32	1,138	0		
Part Specifications						
Specifications could not be found.						

DART AEROSPACE LTD		Work Order: 203220
Description: Floor Protector, Fwd		Part Number: D4122-1
Inspection Dwg: D4122	Rev: B	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø3.00	+0.012/-0.001	3.02			Tape	
1.50	+/-0.030	1.52			SRB-02V	
2.76	+/-0.030	2.75				
3.70	+/-0.030	3.72				
9.63	+/-0.030	9.65				
16.00	+/-0.030	16.00				
27.26	+/-0.030	27.25				
27.76	+/-0.030	27.75				
31.00	+/-0.030	31.00				
34.51	+/-0.030	34.52				
41.88	+/-0.030	41.80				
73.00	+/-0.030	73.00				
78.75	+/-0.030	78.75				
83.66	+/-0.030	83.66				
6.65	+/-0.030	6.65				
11.52	+/-0.030	11.52				
15.92	+/-0.030	15.92				
35.15	+/-0.030	35.15				
35.65	+/-0.030	35.60				
57.65	+/-0.030	57.62				
58.15	+/-0.030	58.15				
77.40	+/-0.030	77.40				
81.77	+/-0.030	81.77				
86.65	+/-0.030	86.63				
93.29	+/-0.030	93.29				
0.125	+/-0.010	0.125				

Measured by: JRB	Audited by: DAS 40 9-89	Preliminary Approval:
Date: 11/15/19	Date: NOV 15 2019	Date:

Rev	Date	Change	Revised by	Approved
A	10.06.08	New Issue	KJ	
B	10.10.25	Dimensions updated per Dwg Rev B	KJ	

